



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2877

Job Sheet 176366



Part No: D2877

Job Qty: 20 ea

Part Name: Saddle Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP B 00.05.19 Added inspect level 8 EC IPP C IPP Rev:D Now M6061-T6 06-06-23 JLM IPP Rev:E Updated Thickness as per Rev B 06-09-18 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Waterjet		8/04/18
100	Waterjet	20 pcs	4/27/18	4/27/18	0.00	0.69	Waterjet1		5/14/18
120	QC	20 pcs	4/27/18	4/27/18	0.00	0.00	QC8		38
130	HandFinish	20 pcs	4/27/18	4/27/18	0.00	0.18	HandFinish1		BE BARS-05-01
140	QC	20 pcs	4/27/18	4/27/18	0.00	0.00	QC7-1		MAY 01 2018
150	Packaging	20 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3	5/02/18	05-01
160	QC21-SA	20 Ea	4/27/18	4/27/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Cut as per Dwg D2884 2-Tumble ,Deburr if necessary

DAS
21
9-00

MAY 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	1.2140 sf (.0607 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	1	129	0



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Container No: S066642



Part: D2877

Job No: 176366

Serial No/Batch: S066642

Revision:

Inspector:

Date: 04/29/18

100-000000-001
100-000000-001
100-000000-001
100-000000-001
100-000000-001

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle Spacer	0.980Inches $\pm$ 0.030	1.010 0.950	0,977	
2	Saddle Spacer	0.060Inches $\pm$ 0.030	0.090 0.030	0,060	Radius
3	Saddle Spacer	0.300Inches $\pm$ 0.030	0.330 0.270	0,300	Radius
4	Saddle Spacer	1.000Inches $\pm$ 0.030	1.030 0.970	0,992	
5	Saddle Spacer	0.250Inches + 0.030 - 0.000	0.280 0.250	0,250	
6	Saddle Spacer	0.257Inches + 0.005 - 0.000	0.262 0.257	0,258	Diameter
7	Saddle Spacer	0.125Inches $\pm$ 0.005	0.130 0.120	0,123	thick

Plex 4/20/18 3:24 PM Dart.Gagnon.Michelle